






Best Kaizen- KK & Morale

AD  IK		TPM CIRCLE NO :-	1	ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET					
Plant : P14		TPM CIRCLE NAME :		LOSS NO./STEP														
CELL :	Oil Pump Washing	DEPT :	Production	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M						
KAIZEN THEME :		CELL NAME :	Oil Pump Washing		M/C STAGE:	Rotary Washing			OPERATION:	Oil Pump Washing								
To reduce operator fatigue in Oil pump washing cell.		Existing table design need to be change.							BENCHMARK:		-----							
PROBLEM PRESENT STATUS :		COUNTERMEASURE:							TARGET:		-----							
Operator feels difficult to keep washed components at output stage.		Provided side stand to the inspection table to keep inspected component on it & user friendly for material handling.							KAIZEN START:		02.06.2018							
WHY-WHY ANALYSIS:		BEFORE							TARGET DATE:		10.06.2018							
<p>Why1:- Operator feels difficult to keep washed components at output stage.</p> <p>Why2:- Two bins required on one table to inspect & keep ok component .</p> <p>Why3:- Existing table design not as per requirement.</p>							KAIZEN FINISH:		10.06.2018									
ROOT CAUSE		RESULTS:							TEAM MEMBERS:									
Existing table design not as per requirement.		<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;">  <p>Not User friendly</p> </div> <div style="text-align: center;">  <p>User Friendly</p> </div> </div>							Mr. Manas Dey					BENEFITS:-		User friendly for material handling.		
REGISTRATION NO.:									KAIZEN SUSTAINANCE									
DATE:									WHAT TO DO:		Ir reversible Kaizen.							
REGISTERED BY:									HOW TO DO:		-----							
MANAGER SIGN: Mr. Manas Kumar Dey									FREQUENCY:		One time activity.							
AHPL/QMS/FR/09/E, Rev. No.:03, Rev. Date:23.01.2018									SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT									
									SR. NO.		CELL/ PRODUCT	TDC	RESP.	STATUS				
									-		All m/c	30.6.18	Mr. Lokesh	Close				
									HD SCOPE INFORMATION IN OTHER PLANT									
									SR.NO.		PLANT	WHEN	WHOM	STATUS				
									1		All	30.6.18	Prod	Closed				